



Fe and P Doped 1T-Phase Enriched WS₂ 3D-Dendritic Nanostructures for Efficient Overall Water Splitting

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ABSTRACT

1T-WS₂ is known for its higher hydrogen evolution reaction (HER) performance than 2H-WS₂. However, the lack of thermodynamic stability and absence of large-scale synthesis procedures kept 1T-WS₂ significantly ignored to date. In this report, for the first time, we have fabricated 1T-WS₂ in 3D-dendritic nanostructures over flexible carbon cloth (CC) following doping and intercalation of Fe and P (1T-Fe/P-WS₂@CC). The HER and OER activities of 1T-Fe/P-WS₂@CC outperform state-of-the-art electrocatalysts, demonstrating a low overpotential ($\eta_{\text{HER}} = 116$ mV, $\eta_{\text{OER}} = 267$ mV @ 10 mA cm⁻²), small Tafel slope (HER = 65 mV dec⁻¹, OER = 70.1 mV dec⁻¹), and significant durability. The 1T-Fe/P-WS₂@CC (+, -) alkaline electrolyzer also shows exceptional high performance, required only 1.53 V cell voltage at the current density of 10 mA cm⁻². Overall, this work opens up a new dimension for simple and scalable fabrication of highly efficient and low-cost electrocatalyst based on WS₂.

1. Introduction

With the significant increase in environmental pollution and global warming as a direct result of the uncontrolled fossil fuels consumption over the last decade, there is an urgent need to find viable ways to utilize renewable energy resources on an industrial scale to achieve zero-emission energy feasibility [1–4]. Regarding this, electrocatalytic water splitting (EWS) is recognized as one of the most promising way to generate green hydrogen (H₂) fuel [5–7]. EWS is basically a combination of two half reactions, the cathodic half reaction is commonly known as the hydrogen evolution reaction (HER) and the anodic half reaction is commonly known as oxygen evolution reaction (OER) [6,8,9]. In EWS, electrocatalysts play the most critical role by reducing the required activation energy for HER and OER reaction to achieve cost practicality [5,9,10]. To date, noble-metal based catalysts, like, platinum (Pt) for HER and iridium oxide (IrO₂) and ruthenium oxide (RuO₂) for OER is considered as the most efficient electrocatalysts, however, their scarcity and high cost caused low economic appeal [6,11]. Therefore, development of earth abundant material based electrocatalysts with competitive activity and long-term stability is desirable for economic viability of the technique [3,5,9,12].

Transition metal dichalcogenides (TMDCs) have attracted a lot of attention as electrocatalyst for EWS due to their high abundance, excellent chemical stability, intrinsic semiconducting characteristics, and high catalytic efficacy [8,13–17]. Among various TMDCs, recently, much attention has been paid to tungsten disulfide (WS₂) due to its excellent physical and chemical stabilities, multiple oxidation states, high melting temperatures, and robust mechanical properties [18–21]. WS₂ is composed of multilayered nanosheets creates polymorphism with unique phases like 2H (D_{3h}, semiconducting), 3R (C_{3v}, semiconducting) and 1T (O_h, metallic) [22]. So far, most researchers have considered 2H-WS₂ for EWS owing to its high thermodynamic stability and ease of synthesis [21–24]. However, 1T-WS₂ shows much higher catalytic efficacy due to its lower band gap, high density of active sites on the basal planes, tailored exposed edge sites, and S–WS– octahedral coordination compared to the 2H or 3R-phases. But, lack of thermodynamic stability and difficulties in large scale synthesis have kept 1T-WS₂ significantly ignored for EWS till date [19,25,26]. Nevertheless, many recent reports indicated that the doping and intercalation of different transition metals and nonmetals is capable of introducing higher thermodynamic stability to 1T-WS₂ along with high yielding synthesis methods [14,25–27]. Doping elements basically generates crystal strain

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in the seeds of the WS₂ formed during the very early state of the reaction in the bottom-up approach and alters the growth mechanism to form 1T-WS₂ [14,28]. Moreover, in many recent theoretical and experimental reports it has been shown that the doping of transition metals like Fe, Ni, Co, and V increase the electron density around the metal centers while the anions like P, N, and B effectively strengthens chemical bonding to promote chemical stability and catalytic durability and also activates the basal planes along with increased interlayer spacing [14,16,29–31]. The electron donating characteristic of the alkali or transition metal to the host phase of WS₂ together with the possibility of crystallographic strain generation following intercalation and doping of the nonmetal of larger size than S has been proposed as a possible route for stabilization of the 1T-phase of WS₂ [19,32]. It has also been depicted that doping of the heteroatom with different radiuses enhance the intrinsic conductivity of pristine WS₂ along with generating active centers for OER, thus, introduces bifunctionality to the catalyst [14,31]. Apart from improving intrinsic behavior, doping also plays a very crucial role in shape engineering of the nanostructures by leading to viable bond formation possibilities between similar and dissimilar elements [13,14]. Simultaneous doping of multiple elements holds the possibilities of generating better nanostructures with higher surface area porosity and electrochemically active sites [14,33]. Thus, it can be concluded that simultaneous doping and intercalation of multiple elements on WS₂ can boost the catalytic efficacy of it for EWS by significantly improving the intrinsic characteristics like conductivity, density of active sites on the basal planes, expansion of interlayers, generation of additional active sites, manipulation of electron density around the metal atoms and also by improving physical characteristics like surface area and porosity.

Herein, we report fabrication of agave-leave type 3D-dendritic nanostructures of iron and phosphorus co-intercalated and doped 1T-enriched tungsten disulphide (WS₂) on flexible carbon cloth substrate as highly efficient electrocatalysts for overall water splitting. In this work, we have combined all the possible factors which are known for improving the catalytic efficacy of WS₂, namely, enrichment of 1T-phase for improving conductivity, activating latent basal planes for increasing density of the catalytically active sites and generation of highly porous nanostructures with high surface area in a single system for the first time to achieve uppermost catalytic water splitting efficacy of WS₂. Although it is difficult to determine which factor plays a predominant role exactly or which factors intertwine or influence each other significantly, simultaneous doping and intercalation of Fe and P helps in enrichment of 1T-phase of WS₂ and in increasing active sites for catalysis as active basal planes and thus boosts the HER performance. Fe-doping helps in generating OER active sites thus, transform OER inactive WS₂ to a bifunctional electrocatalyst. Moreover, doping of Fe and P played a crucial role in tailoring the morphology for generating agave-leave type 3D-dendritic nanostructure of 1T-WS₂ with very high surface area and porosity that in tandem with the improvement in the intrinsic properties plays significant role in boosting both HER and OER catalytic efficacy of WS₂ toward the highest possible limit.

2. Experimental details

2.1. Chemicals

Carbon cloth (CC) was purchased from Nara Cell-Tech (W0S1002). Sodium hypophosphite monohydrate (NaH₂PO₂·H₂O; ≥99.0 %), potassium hydroxide (KOH; ACS reagent, ≥85.0 %, Pellets), sodium tungstate dihydrate (Na₂WO₄·2H₂O; ACS reagent, ≥99.0 %), thiourea ((NH₂)₂CS; ACS reagent, ≥99.0 %), hydroxylamine hydrochloride (NH₂OH.HCl; ACS reagent, 98.0 %), ferric nitrate nonahydrate (Fe(NO₃)₃·9H₂O; ≥99.95 % trace metal basis), Pt/C (10 wt. % loading), ruthenium (IV) oxide (99.9 % trace metal basis) were purchased from Sigma – Aldrich Co. All the chemicals were used without any additional cleansing.

2.2. Materials fabrication

2.2.1. Cleaning of carbon cloth (CC)

For cleaning the carbon cloths (CC), CCs of size 2 × 5 cm² was pre-treated by refluxing in concentrated HNO₃ at 70 °C for about 4 h to remove impurities from the surface and for improving the hydrophilicity. Then the unreacted acids from the CCs were removed following ultrasonication in the presence of acetone, deionized water, and alcohol in sequence and finally dried in air and kept for future use.

2.2.2. Synthesis of Fe and P doped 3D-dendritic nanostructures of 1T-WS₂ on carbon cloth (1T-Fe/P-WS₂@CC)

For the synthesis of 1T-Fe/P-WS₂@CC, 1 mM sodium tungstate dihydrate (Na₂WO₄·2H₂O), 1 mM of sodium hypophosphite monohydrate (NaH₂PO₂·H₂O), 6 mM thiourea (NH₂CSNH₂) and 2 mM hydroxylamine hydrochloride (NH₂OH.HCl) were dissolved in 25 mL DI water by gentle magnetic stirring for 30 min to attain a clear solution. Then 0.2 mM ferric nitrate nonahydrate (Fe(NO₃)₃·9H₂O) was dissolved in 25 mL DI water separately and then added dropwise into the first mixture solution under magnetic stirring. The mixture was then relocated to a 100 mL teflon-lined autoclave loaded with a piece of 2 × 5 cm² CC supported with glass slides and continued under 190 °C for 14 h. Once the reaction finished, 1T-Fe/P-WS₂@CC was prudently cleaned with ethanol and water mixture and then dehydrated in a vacuum oven overnight and kept for further use.

2.2.3. Synthesis of control materials

The hydrothermal reaction was conducted in a similar way for the preparation of tungsten sulphide nanostructures on CC (WS₂@CC), iron doped tungsten sulphide nanostructures on CC (Fe-WS₂@CC) and phosphorus doped tungsten sulphide nanostructures on CC (P-WS₂@CC). For this, the respective precursor salts were mixed in the desired molar ratios and subsequently heated to 190 °C for 14 h and dried in vacuum oven at 60 °C for overnight.

2.2.4. Preparation of Pt/C and RuO₂ based working electrode on CC

To compare the performance of the as synthesized materials, reference electrodes were prepared. For the HER, a Pt/C based electrode was prepared on CC. To do this, first Pt/C ink was made by dispersing 10 mg of platinum on carbon (10 wt.%) catalyst into 950 μL of water/isopropyl alcohol (v/v = 1:5), 50 μL of 5 wt.% nafion was also added to the solution which was then mixed by sonication for 30 min. Then, the Pt/C ink was drop casted onto the surface of bare CC with a 1 × 1 cm² geometric area before being dried out completely in a vacuum oven at 60 °C. Similarly, for the OER, RuO₂ ink was prepared by dispersing 10 mg of Ruthenium (IV) Oxide (99.9 % trace metal basis) catalyst into 950 μL of water/isopropyl alcohol (v/v = 1:5), 50 μL of 5 wt.% nafion was also added to the solution which was then mixed following sonication for 30 min. Then, the RuO₂ ink was loaded onto bare CC with a 1 × 1 cm² geometric area and dried out.

2.3. Structural characterization

The morphological, crystallographic and elemental composition of the 1T-Fe/P-WS₂@CC, WS₂@CC, Fe-WS₂@CC, and P-WS₂@CC were analyzed by transmission electron microscope (TEM, Model: JEM-2200FS instrument JEOL Co., USA). Selected area electron diffraction (SAED) pattern and elemental composition from energy dispersive X-ray (EDX) spectroscopy were obtained using the same TEM machine at a hastening voltage of 200 kV. Field emission scanning electron microscope (FE-SEM, Model: Supra 40 V P instrument Zeiss Co., Germany) were used to obtain the FESEM images and energy dispersive X-ray spectroscopy (EDS) based elemental composition in the Center for University-Wide Research Facilities (CURF) of Jeonbuk National University. X-ray diffraction (XRD) patterns were obtained using X-ray diffraction meter (Model: D/Max 2500 V/PC; Rigaku Co., Japan) to

identify the phase of the nanomaterials. The XRD patterns of the samples were obtained using a Cu target $K\alpha$ X-ray ($\lambda = 0.154$ nm) radiations in 2θ range of $8 - 80^\circ$ at a scan rate of 2° min^{-1} . X-ray photoelectron spectroscopic (XPS) data was obtained using VG ESCALAB 220i spectrometer at KBSI of Jeonju Center. Raman spectroscopy data was obtained using Renishaw confocal microscope-based Raman spectrometer. 532 nm laser excitation was used of laser power 0.2 mW.

2.4. Electrochemical characterization

All electrochemical measurements were carried out using a CHI660E electrochemical workstation (CH Instruments, Inc., USA). The Ag/AgCl electrode dipped in 3.0 M L^{-1} KCl were used as the reference electrode and a graphite rod as counter electrode. Double-layer capacitance (C_{dl}), electrochemical surface area (ECSA) were measured using CV scans at multiple scan rates from $10 - 100 \text{ mV s}^{-1}$ in non-faradic regions.

2.5. Preparation of electrolyte

For the preparation of the N_2 -saturated 1 M KOH , 2.8 g of KOH pellets were dissolved in water to prepare a solution of $50 \text{ mL } 1 \text{ M KOH}$. Then the solution was purged with N_2 -gas for 15 min to prepare N_2 -saturated 1 M KOH used as an electrolyte for electrochemical measurements.

2.6. Calculation of potential vs. RHE

The obtained potential was transformed to reversible hydrogen electrode (RHE) potential following the equation below.

$$E_{\text{RHE}} = E_{\text{Ag/AgCl}} + 0.0591 \text{ pH} + E_{\text{Ag/AgCl}}^0 \quad (1)$$

2.7. iR correction

The iR correction was carried out using the following equation

$$E_{\text{Corrected}} = E_{\text{RHE}} - iR_s \quad (2)$$

where i = current and R_s = equivalent series resistance.

2.8. Tafel slope

The Tafel slope is calculated following the equation

$$\eta = a + b \log j \quad (3)$$

where η = overpotential, b = Tafel slope, j = current density, and a = constant.

2.9. Electrochemically active surface area (ECSA)

The electrochemically active surface area (ECSA) was calculated by using the following equation.

$$ECSA = \frac{\text{Double layer capacitance (Cdl)}}{C_s} \quad (4)$$

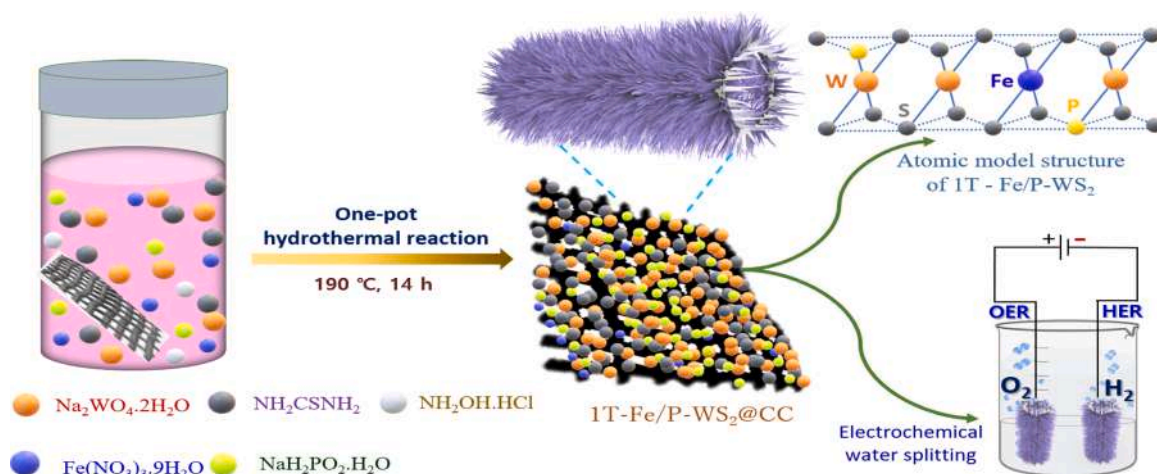
where C_s is the specific capacitance of a flat surface.

3. Results and discussion

The iron and phosphorus doped and co-intercalated 1T-enriched tungsten disulphide on carbon cloth ($1\text{T-Fe/P-WS}_2@\text{CC}$) was prepared by a single step hydrothermal reaction. The precursor salts were first mixed in the desired proportions, a clean carbon cloth (CC) was then dipped into it and then the reaction mixture was incubated at 190°C for 14 h (Scheme 1, more detail in experimental section). This one-pot synthetic strategy suits the large-scale fabrication of the electrodes at low cost making for the fabrication of $1\text{T-Fe/P-WS}_2@\text{CC}$ industrially viable [24,34,35]. The doping and intercalation of Fe and P helps in the enrichment of the 1T-phase and in tandem activate the basal planes and improve the morphology thereby, improves catalytic efficacy significantly [25,36].

3.1. Morphological and crystallographic characterization

To explore the morphology of the as synthesized $1\text{T-Fe/P-WS}_2@\text{CC}$, the typical field emission scanning electron microscopic (FE-SEM) and transmission electron microscopic (TEM) images were examined, and the results were represented in Fig. 1. The FE-SEM images showed an agave-leave type 3D-dendritic nanostructure (Fig. 1A-B) of the as-prepared $1\text{T-Fe/P-WS}_2@\text{CC}$. The nanostructures are uniform in nature having hinged flakes and vertically grafted on a carbon cloth substrate with around $100 - 200 \text{ nm}$ in vertical length. The high-magnification FE-SEM image (Fig. 1C) further reveals that the edges and the surface of the dendritic nanostructures are rough, which increases the overall surface area of the catalyst. The precise structural examination of $1\text{T-Fe/P-WS}_2@\text{CC}$ by transmission electron microscopic (TEM; Fig. 1D-E) images and high-resolution transmission electron microscopic (HRTEM; Fig. 1F) images showed consistency with the FESEM images. Moreover, TEM images also revealed ripples and corrugations nature of the ultrathin 3D-dendritic nanostructures indicating high flexibility and large surface area [37,38]. The marked lattice pitch of several layers confirmed



Scheme 1. Schematic representation of the fabrication of $1\text{T-Fe/P-WS}_2@\text{CC}$ for electro-catalytic water-splitting (EWS).

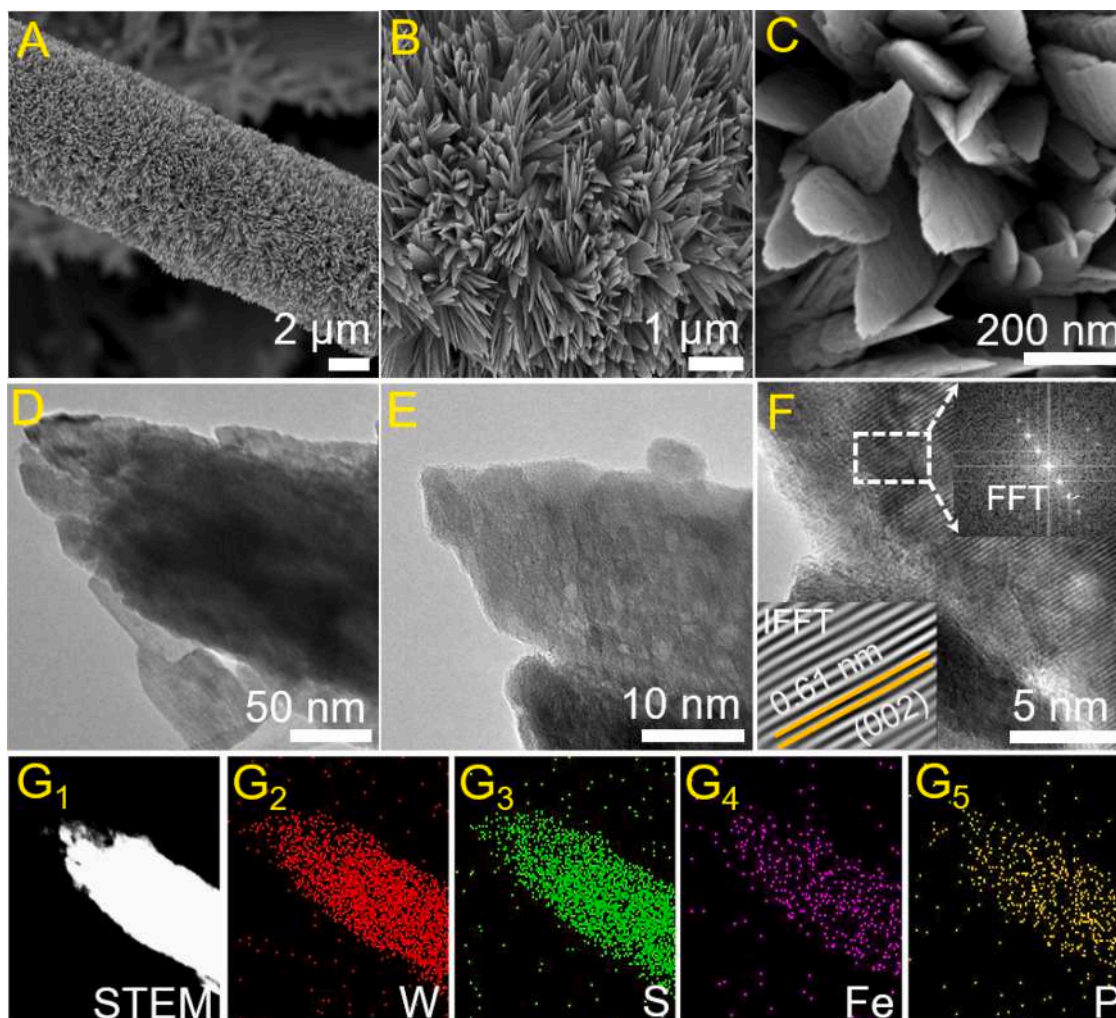


Fig. 1. (A–C) FE-SEM images at different magnifications (low to high) of 1T-Fe/P-WS₂@CC, showing the ultrathin 3D-dendritic nanostructures. (D–E) TEM image of 1T-Fe/P-WS₂@CC. (F) HRTEM image and corresponding fast Fourier transform (FFT) and inverse fast Fourier transform (IFFT) pattern (inset) of 1T-Fe/P-WS₂@CC (G₁) STEM image and corresponding elemental mapping of 1T-Fe/P-WS₂@CC showing the presence of individual constituent elements: (G₂) Tungsten (W), (G₃) Sulphur (S), (G₄) Iron (Fe), and (G₅) Phosphorus (P).

following fast Fourier transform (FFT) and inverse fast Fourier transform (IFFT) images are dominated by well-defined crystalline edges (Fig. 1F) which matches with the (002) plane of the 1T-Fe/P-WS₂@CC confirming the formation of the same [23,31,36]. Scanning transmission electron microscopy (STEM) (Fig. 1G₁) and energy dispersive X-ray (EDX) color mapping (Fig. 1, G₂–G₅) analysis was performed for the validation of the elemental composition of the material, results showed all the elements i. e. W, Fe, S, and P are present in homogeneous distribution in equivalent amount indicating formation of the desired material. The energy dispersive spectroscopy (EDS) elemental mapping analysis obtained from FE-SEM also showed the similar results like TEM-EDX (Figure S1, Supporting Information), EDX spectrum and corresponding elemental distribution of all constituent elements in color mapping over CC clearly confirms the Fe and P doping on WS₂ (Figure S1, supporting information). Atomic resolution TEM image of 1T-Fe/P-WS₂@CC (Figure S2, supporting information) confirms the formation of the 1T-phase and the presence of the dopant element in the lattice [25,28]. Further confirmation of the elemental composition was also performed using Inductively Coupled Plasma Atomic Emission Spectroscopy (ICP-OES) to correlate the elemental composition with EDX showing the presence of the element in 27.1 % (W), 58.9 % (S), 7.2 % (Fe) and 6.8 % (P) (Table S1, supporting information). The FESEM images of the WS₂@CC prepared in the similar set of conditions also revealed the sheet structure

(Fig. 2A–C) but the length of the sheet is much smaller compared to the 1T-Fe/P-WS₂@CC (Figs. 1A and 2A). WS₂ nanosheets changed into the nanoflakes like morphology when P doping was carried out (Fig. 2D–F). But the structure of the P-WS₂@CC are not uniform and bland type indicating possibility of having low surface area. The iron doping on WS₂ lead to growth small nano threads like structure (Fig. 2G–I) which are uniform but looks inferior compared to 1T-Fe/P-WS₂@CC in terms of surface area. The surface area and porosity measurement also supported the conclusion obtained from FE-SEM results. The surface areas and porosity were measured following nitrogen adsorption-desorption study conducted at 77 K and calculated using Brunauer-Emmett-Teller (BET) isotherms and Barrett-Joyner-Halenda (BJH) pore size distribution. All the samples showed characteristic type IV Brunauer-Emmett-Teller (BDDT) isotherms (Fig. 3A) indicating the homogeneity of bimodal pore distribution in the mesoporous regions. The BET surface area of the as synthesized 1T-Fe/P-WS₂@CC sample was obtained 79 m² g⁻¹, which is found to be much higher than that of the WS₂@CC (36 m² g⁻¹), P-WS₂@CC (25 m² g⁻¹) and Fe-WS₂@CC (44 m² g⁻¹) as shown in Figure

3A. The pore size distribution plots from the N₂ adsorption-desorption isotherm of the samples were presented in the Figure S3, supporting information and in the inset of Fig. 3A showed the 1T-Fe/P-WS₂@CC has the pore size distribution range approximately from 2

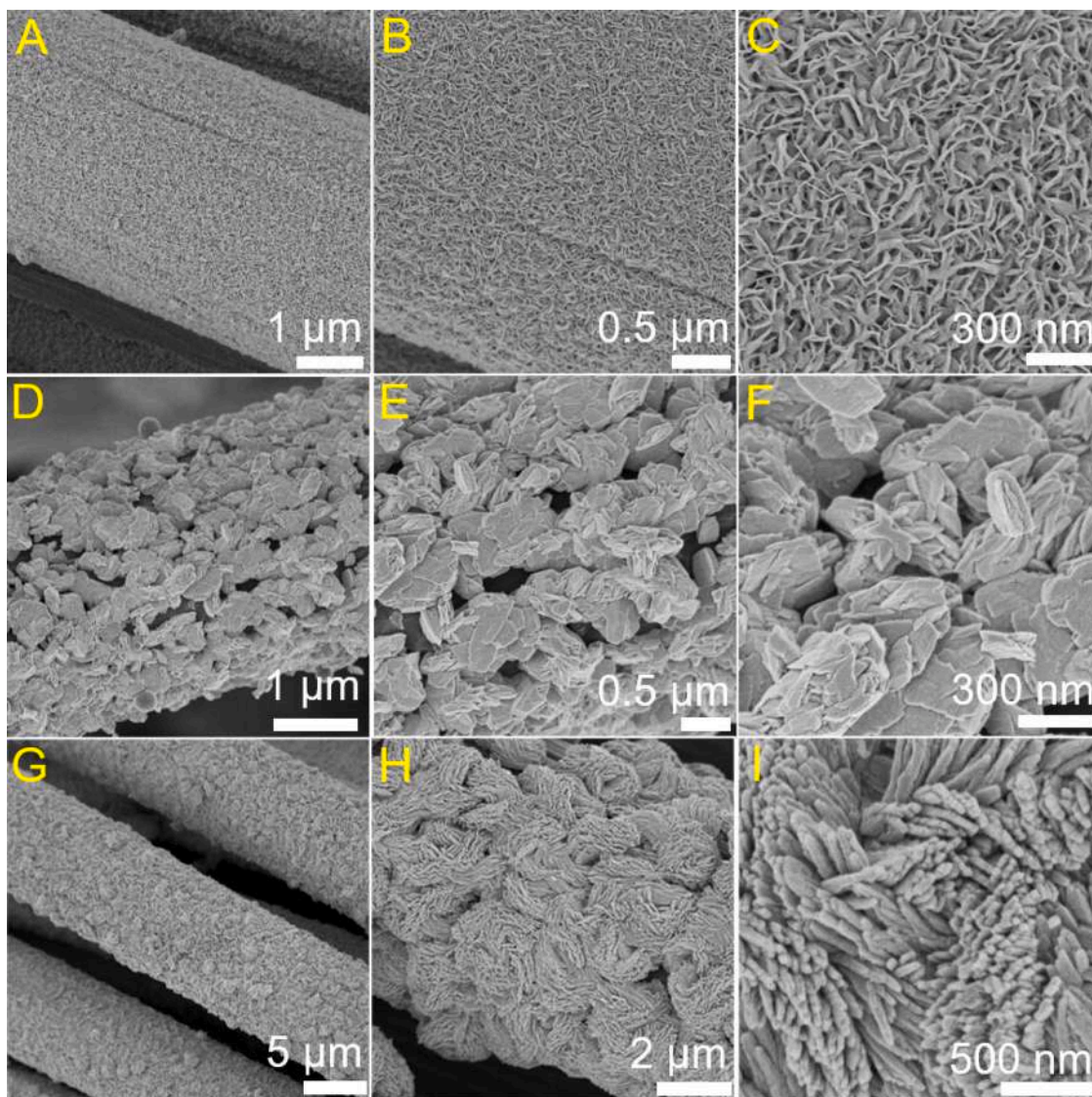


Fig. 2. FE-SEM images of $WS_2@CC$ (A – C), $P-WS_2@CC$ (D – F), and $Fe-WS_2@CC$ (G – I) from lower to higher magnifications.

nm to 50 nm with an average diameter of 24 nm, whereas $WS_2@CC$ shows average pore diameter around 14 nm. For $Fe-WS_2@CC$ the average pore diameter was observed ~ 11 nm and $P-WS_2@CC$ showed the average pore diameter of 32 nm. From these results, we concluded that the 1T- $Fe/P-WS_2@CC$ electrodes are morphologically superior compared to $WS_2@CC$, $Fe-WS_2@CC$, and $P-WS_2@CC$ with higher surface area and porosity which enable higher number in active sites and space for electrolyte ions to react and pass-through [10]. This improvement in morphology following formation of the agave-leave type 3D-dendritic nanostructures could be attributed to the substitutional doping of Fe and P to form respective crystal lattice, stabilization of the 1T-phase of WS_2 and viable bond formation possibilities between similar and dissimilar elements during the formation of the sheets in bottom up synthesis [28,34].

The crystallographic nature of the 1T- $Fe/P-WS_2@CC$ was inspected by powder X-ray diffraction (PXRD) study, and the pattern is presented in Fig. 3B. The PXRD results showed characteristic peak regarding (002) plane is appeared to a lower region of around 9.4° compared to that of 2H- WS_2 (14.4°), which suggest better crystallinity and proven to be octahedral (1T) enriched structure due to intercalation and doping of Fe and P in the interlayers and in the lattice itself. [18][39] The diffraction peaks at 17.6° and 29° are designated for the planes (004) and (006) of

1T- $Fe/P-WS_2@CC$ and the peaks at 32.45° and 57.44° is identified as (100) and (110) planes of the 1T- $Fe/P-WS_2@CC$. Overall, the PXRD pattern of $Fe/P-WS_2@CC$ is exactly matching with the previously reported literature of 1T- WS_2 with very little change in the peak position [24,25,35]. Whereas, the controlled PXRD experiments of 2H- $WS_2@CC$, $Fe-WS_2@CC$, and $P-WS_2@CC$ show the presence of peak corresponding to (002) plane at 14.36° , 13.98° , and 13.62° respectively (Figure S4, supporting information). Other peaks remain in the similar position. This shift in the (002) peak is a clear evidence of the formation of the 1T-phase [18,25].

Raman spectroscopic analysis were also performed to further confirm the chemical fingerprint, polymorphs, phases, and variation in crystallinity of the electrode samples at laser wavelength 532 nm and with a laser power density of 0.2 mW. On examining the Raman spectra shown in Fig. 3C collected from WS_2 vertical nanosheets grown on CC substrate, the characteristic Raman modes at 352.5 and 414.8 cm^{-1} are due to the in plane E_{2g}^1 and A_{1g}^1 vibration modes, respectively indicating the formation of 2H-phase of WS_2 [40]. As to the Fig. 3D plotted for Raman vibration modes of P-doped $WS_2@CC$ and Fig. 3E for Fe-doped $WS_2@CC$, less matured Raman active modes in lower frequency regions are observed, which indicates the formation and partial stabilization of the 1T-phase WS_2 . The significant strong additional intensity

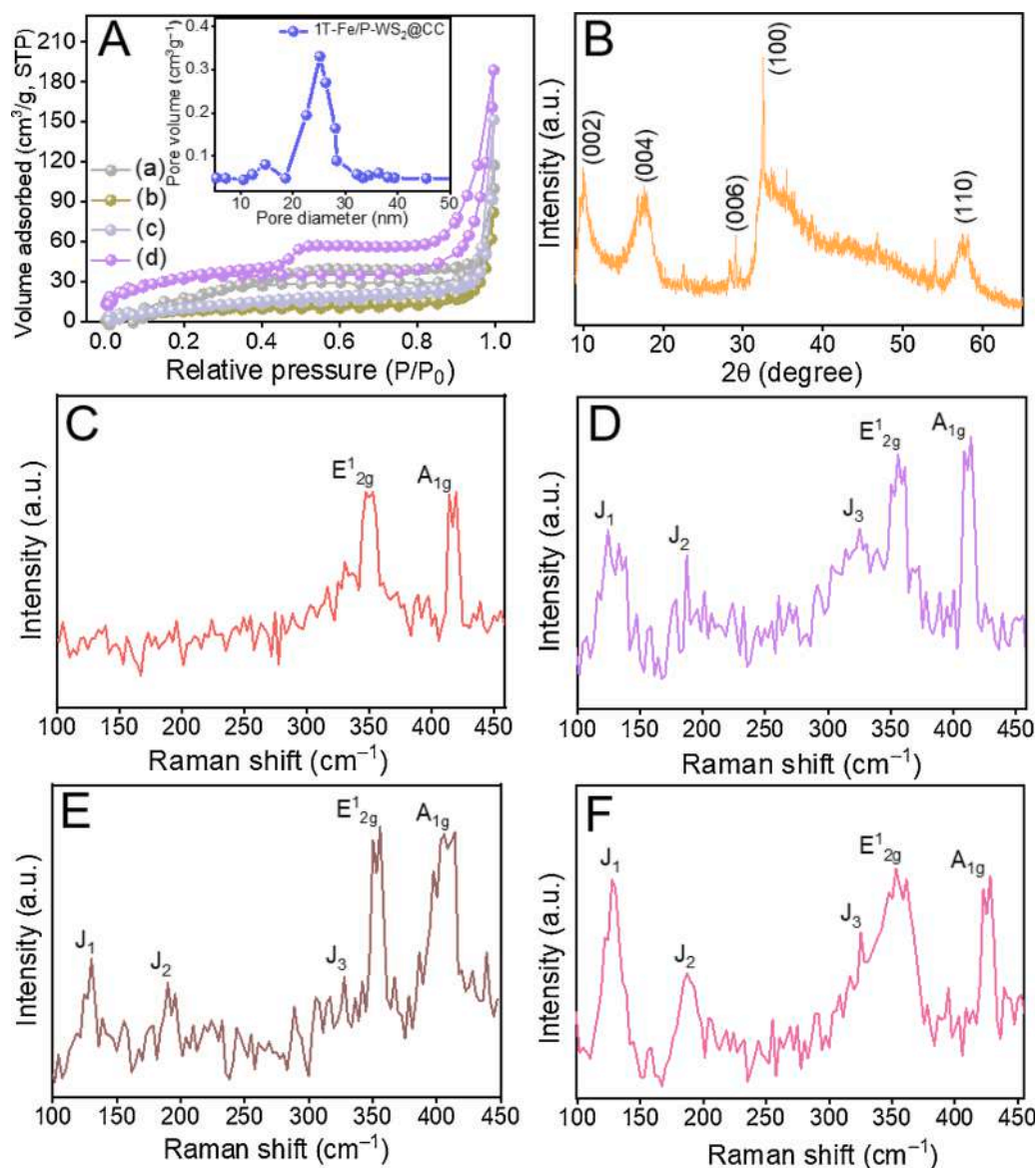


Fig. 3. (A) Nitrogen adsorption- desorption isotherm curves of (a) $\text{WS}_2@\text{CC}$ (b) $\text{P-WS}_2@\text{CC}$ (c) $\text{Fe-WS}_2@\text{CC}$ (d) $1\text{T-Fe/P-WS}_2@\text{CC}$ and the BJH pore size distribution curves of $1\text{T-Fe/P-WS}_2@\text{CC}$ (inset). (B) Powder X-Ray Diffraction pattern of $1\text{T-Fe/P-WS}_2@\text{CC}$. Raman spectra showing major modes of (C) WS_2 , (D) P-WS_2 , (E) Fe-WS_2 , and (F) 1T-Fe/P-WS_2 .

peaks in the lower frequency regions J_1 (131 cm^{-1}), J_2 (188 cm^{-1}), J_3 (325 cm^{-1}) with two prominent peaks E^1_{2g} and A^1_g (Fig. 3F) observed for $1\text{T-Fe/P-WS}_2@\text{CC}$ is due to the existence of the zigzag-chain superlattice demonstrating the formation of stable metallic configuration of $1\text{T-Fe/P-WS}_2@\text{CC}$ because of Fe and P doping and intercalation [25–41].

To understand the chemical states and composition of elements that exist in $1\text{T-Fe/P-WS}_2@\text{CC}$, X-ray photoelectron spectroscopy (XPS) analysis was conducted and represented in Figure S5 and Fig. 4. The full survey spectrum in Figure S5, supporting information reveals the presence of W, S, Fe, and P along with trace amount of C and O. The elemental composition is consistent with the results obtained from TEM-EDX (Fig. 1G) or FESEM-EDS spectroscopy (Figure S1, supporting information). The core level binding energy peaks at 31.9 and 34.0 eV in the high-resolution XPS spectra of W 4f (Fig. 4A) are due to W $4f_{7/2}$ (W^{4+}) and W $4f_{5/2}$ (W^{4+}) respectively corresponding to 1T-phase and the binding energy peaks at 32.7 eV (W $4f_{7/2}$) and 34.5 eV (W $4f_{5/2}$) are due to 2H-phase of WS_2 as reported in previous study. [25,27,35,38] The peaks intensities for 1T-phase is much higher compared to 2H-phase,

clearly indicating the enrichment of 1T-phase for $\text{Fe/P-WS}_2@\text{CC}$ agave-leave type 3D-dendritic nanostructure. [26] The formation of $1\text{T-Fe/P-WS}_2@\text{CC}$ is further supported by the high resolution XPS analysis of S 2p, where the peaks at 161.6 eV (S, $2p_{3/2}$) and 162.7 eV (S $2p_{1/2}$) corresponding to the octahedral (1T) phase (Fig. 4B) has much higher intensities compared to the intensities obtained from peaks corresponding to 2H-phase i.e., 163.2 eV (S $2p_{3/2}$) and 164.6 eV (S $2p_{1/2}$) [35,38,41]. The high resolution XPS peaks for Fe 2p (Fig. 4C) appears at 708.5 eV and 710.2 eV (Fe $2p_{3/2}$) in the XPS spectra discloses the characteristic signals of Fe^{3+} state and the higher binding energy 713.5 eV (Fe $2p_{3/2}$) is attributed to oxide state, generated due to arial surface oxidation of $1\text{T-Fe/P-WS}_2@\text{CC}$ post synthesis [42]. In addition, the two principal well-resolved peaks at 128.9 eV and 129.8 eV present in the XPS spectra (Fig. 4D) corresponds to the doublet of P $2p_{3/2}$ and P $2p_{1/2}$, respectively [30]. The XPS analyses of the controlled samples i. e., $\text{WS}_2@\text{CC}$, $\text{Fe-WS}_2@\text{CC}$, and $\text{P-WS}_2@\text{CC}$ were also carried out to conclusively prove the role of Fe and P doping for the formation of 1T-phase. The deconvoluted high resolution peaks of W $4f_{7/2}$ (33.08 eV), W $4f_{5/2}$ (35.18 eV), S $2p_{3/2}$ (162.08 eV), S $2p_{1/2}$ (163.28) and S

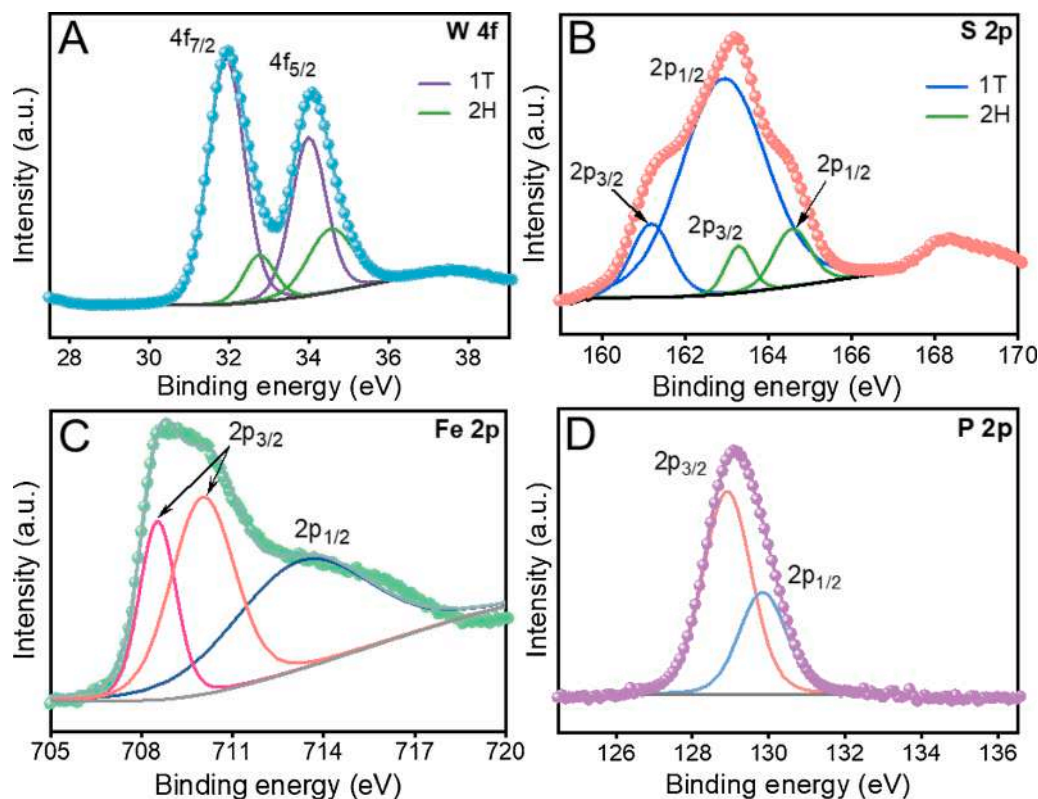


Fig. 4. High resolution XPS spectra for (A) tungsten (W), (B) sulphur (S), (C) iron (Fe), (D) phosphorus (P).

2p_{5/2} (165.18 eV) for 2H-WS₂@CC in **Figure S6, supporting information** confirmed the formation of the 2H-WS₂. Whereas the deconvoluted high resolution XPS spectra of Fe-WS₂@CC (**Figure S7, supporting information**) and P-WS₂ (**Figure S8, supporting information**) showed predominantly the formation of the 2H-phase along with the additional set of lower binding energy peaks indicating partial stabilization of metallic 1T-phase of WS₂. The above results can prove the formation of Fe/P-WS₂@CC along with enrichment of 1T phase of the same and the important role of the Fe and P doping and intercalation for the stabilization of the 1T-phase. Moreover, as the 1T phase of the WS₂ is stabilized following the doping and intercalation of the Fe and P, it can be concluded along with the atomic resolution TEM images (**Figure S2, supporting information**) that Fe and P is present in the interlayers and lattice, but not adhered on the surface [43]. The ICP-OES result (**Table S1, supporting information**) also shows the significant amount of Fe and P indicating they are mainly present in crystal lattice [16,44].

3.2. Electrochemical characterization

3.2.1. Hydrogen evolution reaction (HER)

The catalytic performance of all the as prepared electrocatalysts for hydrogen evolution reaction (HER) was investigated using saturated Ag/AgCl as reference electrode, graphite rod as counter electrode in a N₂-saturated 1 M KOH electrolyte medium following the conventional three electrode method [44,45]. In general, the adsorption of H₂ on the surface of catalyst is prerequisite of advanced HER catalysts. For this, the HER activity of the samples was investigated by the Linear Sweep Voltammetry (LSV) technique with the potential referenced with hydrogen electrode (RHE). The ohmic drop caused due to the solution resistance was eliminated following iR correction, which was made by using resistivity (R_s) value obtained from EIS curves. For the ease of comparative explanation, the LSV curves for as synthesized 1T-Fe/P-WS₂@CC, Fe-WS₂@CC, P-WS₂@CC, and WS₂@CC as well as bare CC and commercial Pt/C@CC were taken and plotted together in **Fig. 5A**. The LSV

data of 1T-Fe/P-WS₂@CC shows remarkable HER performance with the very low overpotential of 116 mV to achieve the current density of 10 mA cm⁻² and 180 mV to reach the current density of 50 mA cm⁻² (**Fig. 5B**). The polarization curves in **Fig. 5A** also shows that the 1T-Fe/P-WS₂@CC has much higher HER-catalytic efficacy than P-WS₂@CC, Fe-WS₂@CC and WS₂@CC is due to enrichment of 1T-phase, activation of the basal planes, lattice distortion and rapid electron transfer in the basal plane in it [16,18,27]. However, as the electrocatalysis performance involving HER and OER mechanism is a complicated process, it is difficult to calculate the contribution of a particular factor or quantitative synergistic involvement of more than one factor. It can also be seen from **Fig. 5B**, control materials namely, WS₂@CC, P-WS₂@CC and Fe-WS₂@CC showed overpotential (η_{HER}) of 294 mV, 221 mV, and 172 mV respectively to reach the current density of 10 mA cm⁻² and to achieve current density of 50 mA cm⁻², WS₂@CC, P-WS₂@CC, and Fe-WS₂@CC shows overpotential of 325 mV, 293 mV, and 244 mV respectively. The overpotential value of commercial Pt/C electrode was also calculated, and it was observed that Pt/C required an overpotential of 58 mV and 136 mV to reach current density of 10 mA cm⁻² and 50 mA cm⁻² respectively (**Fig. 5A&B**). Bare CC does not show any significant HER activity (**Fig. 5A**), thus, contribution of it towards catalytic HER performance of the as synthesized electrode could be considered as negligible. Moreover, the HER kinetics for the rate determining step of hydrogen evolution reaction were investigated by Tafel plots and the Tafel slop values (**Fig. 5C**) by using Tafel equation; $\eta = a + b \log j$ ($b \rightarrow$ Tafel slope). The Tafel slop value for 1T-Fe/P-WS₂@CC was found to be lowest (65 mV dec⁻¹) and follows the order WS₂@CC (123 mV dec⁻¹) > P-WS₂@CC (114 mV dec⁻¹) > Fe-WS₂@CC (105 mV dec⁻¹). A higher Tafel slope indicates slow progress of reaction in the electrode and electrolyte interface, which leads to a higher overpotential is due to the requirement of large activation energy to achieve HER. Based on the lower Tafel slop value obtained for 1T-Fe/P-WS₂@CC in alkaline medium the HER is supposed to be processed via Volmer-Heyrovsky mechanism [33]. The Volmer-Heyrovsky mechanism

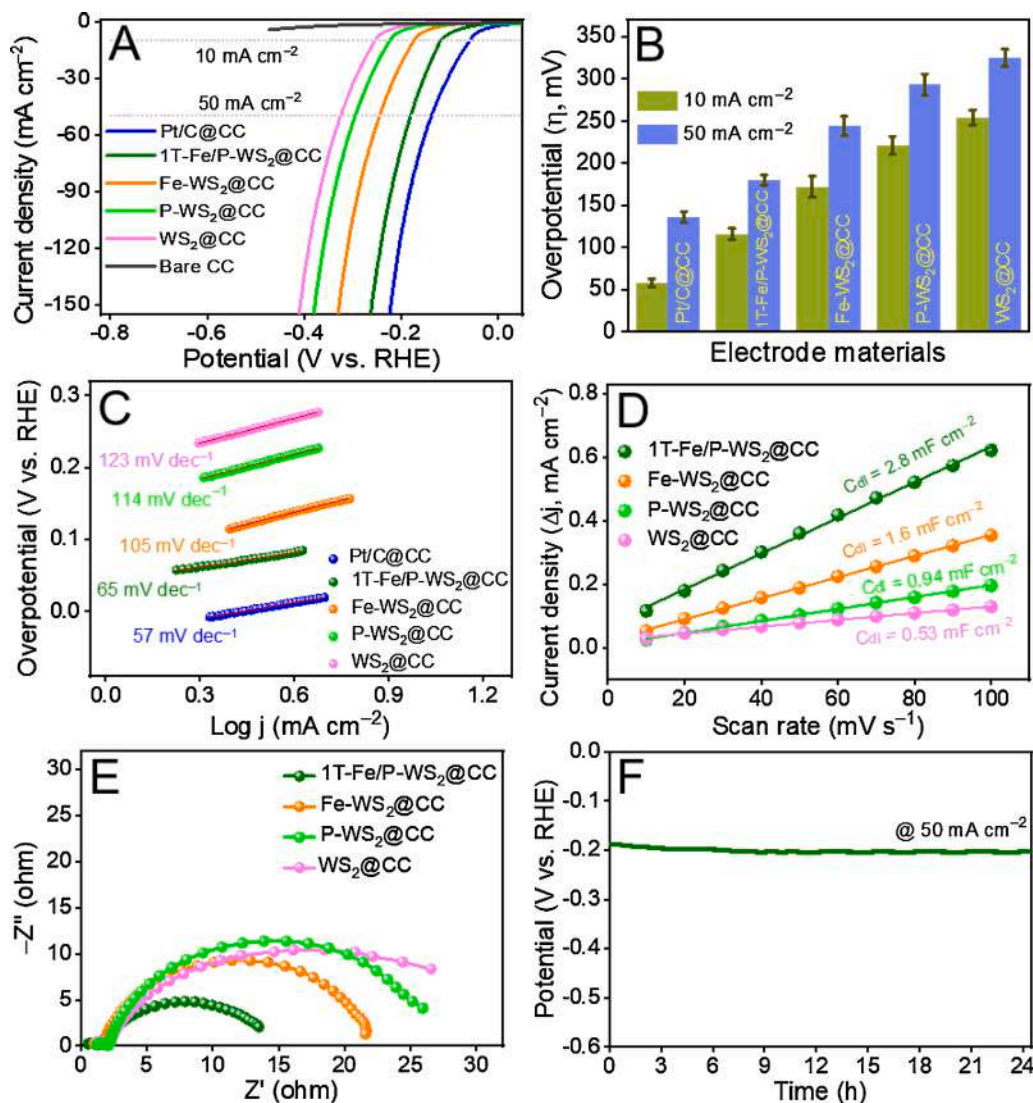
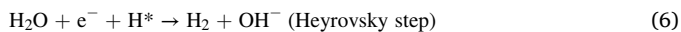


Fig. 5. Electrochemical HER Activity: (A) HER polarization curves after iR correction. (B) Overpotentials of different samples at the current densities of 10 mA cm^{-2} and 50 mA cm^{-2} for HER. (C) Tafel plots and their corresponding Tafel slopes. (D) Plots of current density differences (Δj) against scan rates. (E) Nyquist plot for EIS measurements. (F) Chrono-potentiometric stability curve of 1T-Fe/P-WS₂@CC at constant current density 50 mA cm^{-2} for HER activity.

involves the fast discharge reaction of H atom (H^*) and OH^- ion (Volmer step) and then a rate determining recombination or adsorption reactions (Heyrovsky or Tafel step) outlined as follows:



The enhanced HER kinetics related to the surface chemistry and the electronic structure of the electrode materials are further validated by comparing the electrochemical surface area (ECSA) by measuring the double layer capacitance (Figure S9, supporting information and Fig. 5D). The highest C_{dl} value 2.8 m F cm^{-2} was observed for 1T-Fe/P-WS₂@CC than other controlled catalysts i.e., Fe-WS₂@CC ($C_{dl} = 1.6 \text{ m F cm}^{-2}$), P-WS₂@CC ($C_{dl} = 0.94 \text{ m F cm}^{-2}$), and WS₂@CC ($C_{dl} = 0.53 \text{ m F cm}^{-2}$) indicates the significant increase of ECSA demonstrating the proliferation of the electroactive sites. The high ECSA value for 1T-Fe/P-WS₂@CC is attributed to the higher BET surface area (Fig. 2A) and porous 3D-dendritic nanostructures as revealed in FE-SEM images (Fig. 1C) obtained following doping of Fe and P. The capacitive behaviors and interfacial nature of electrocatalysts at active state is

accessed by electrochemical impedance spectroscopy (EIS) measurements (Fig. 5E). The lowest charge transfer resistance (R_{ct}) was observed for 1T-Fe/P-WS₂@CC than that for other as synthesized intermediate catalysts (Fig. 5E) indicates lower resistance at the electrode-electrolyte interface, which results fast electron transfer kinetics. For sustainable H_2 production and the evaluation of electrocatalyst in commercial applications, the durability test is very important. For this, we projected a chrono-potentiometric long-term stability test of 1T-Fe/P-WS₂@CC under a constant potential of 50 mA cm^{-2} for 24 h (Fig. 5F). The results showed initial potential did not changed significantly throughout the test thus, established superior long-term stability of the 1T-Fe/P-WS₂@CC. The durability test was also carried out following LSV measurement followed by consecutives potential cycling by voltammograms for 1000 CV cycles. LSV characteristics after completion of the durability test also did not deviate sharply (Figure S10, supporting information) demonstrating the robustness of 1T-Fe/P-WS₂@CC. Hence, it is noteworthy that, 1T-Fe/P-WS₂@CC works in a stable state in alkaline medium along with high HER-catalytic efficacy (Table S2, supporting information) showing the great potential of it as an alternative to the noble metal based electrocatalysts for practical HER applications.

3.2.2. Oxygen evolution reaction (OER)

The OER catalytic performance of the as-prepared electrocatalysts i. e., 1T-Fe/P-WS₂@CC, Fe-WS₂@CC, P-WS₂@CC, and WS₂@CC were also investigated using N₂-saturated 1 M KOH electrolyte, saturated Ag/AgCl reference electrode and graphite rod counter electrode in a conventional three electrode system. We have analyzed the OER efficiency of the as synthesized electrode material by LSV measurement at the scan rate of 2 mV s⁻¹ of 1 cm² sized electrode as the working electrode. The analysis was carried out after the activation of electrode following conjugative CV cycles. Fig. 6A represents the LSV results after iR correction for 1T-Fe/P-WS₂@CC, Fe-WS₂@CC, P-WS₂@CC, WS₂@CC along with bare CC and commercial RuO₂ deposited on CC for comparison. Overpotentials were calculated using the formula $\eta = E_{\text{RHE}} - 1.23 \text{ V}$ (E_{RHE} = potential with respect to reversible hydrogen electrode). Overpotential required to achieve a current densities 10 mA cm⁻² and 50 mA cm⁻² are always regarded as the benchmark to compare the OER catalytic efficacy. In this case we found 1T-Fe/P-WS₂@CC exhibits a significantly low overpotential of 267 mV at 10 mA cm⁻² and 299 mV at 50 mA cm⁻², which is much smaller than that of other as synthesized Fe-WS₂@CC, P-WS₂@CC, WS₂@CC, and the commercial materials RuO₂. Fe-WS₂@CC, P-WS₂@CC, WS₂@CC and RuO₂ required an overpotentials of 277, 325, 378, and 284 mV to reach current density of 10 mA cm⁻² and 327, 414, 489, and 343 mV to reach current density of 50 mA cm⁻² respectively (Fig. 6B). Further the reaction kinetics in the electrode and electrolyte interface was analyzed by Tafel plots and Tafel slop values as displayed in Fig. 6C. The least Tafel slope value obtained for 1T-Fe/P-WS₂@CC (70.1 mV dec⁻¹) suggests a favorable OER kinetics. The Tafel slope value for commercially used OER catalyst RuO₂@CC was found to be 99.2 mV dec⁻¹, much higher than 1T-Fe/P-WS₂@CC catalyst. Fe-WS₂@CC, P-WS₂@CC and WS₂@CC also showed lower Tafel slope value than 1T-Fe/P-WS₂@CC catalyst (Fig. 6C). The lower Tafel slope and OER-overpotential of 1T-Fe/P-WS₂@CC compared to the other as synthesized intermediate electrocatalysts indicated superior OER-catalytic efficacy which is due to the improvement of the morphology, stabilization

of 1T-phases of WS₂, activation of the basal planes following doping of Fe and P and most importantly generation of the additional OER-catalytic sites. The long-term catalytic steadiness and durability of the 1T-Fe/P-WS₂@CC was evaluated by the chrono-potentiometric analysis and consecutive 1000 CV cycles. The chrono-potentiometric stability test for 24 h at an anode current density of 50 mA cm⁻² showed no significant change in initial potential throughout the test represented in Fig. 6D indicating superior stability. Moreover, the LSV measurement before and after chrono-potentiometric stability test and 1000 CV cycles showed no substantial deviation in the LSV curve (Figure S11, supporting information) also demonstrate long-term stability of the 1T-Fe/P-WS₂@CC catalyst. Thus, all the above discussion established 1T-Fe/P-WS₂@CC as an efficient OER-catalyst (Table S3, supporting information) with long-term stability.

3.2.3. Overall water splitting performance

The excellent electro-catalytic HER and OER performance of the 1T-Fe/P-WS₂@CC has inspired the fabrication of a full-cell water splitting device in two-electrode configurations. For this, 1 × 1 cm² size of 1T-Fe/P-WS₂@CC is integrated both as cathode and anode using N₂-saturated 1 M KOH as electrolyte to develop the alkaline electrolyzer (Fig. 7A). The effectiveness of the device towards overall water-splitting was verified by LSV measurement (Fig. 7B). For comparison, we have performed a control experiment using RuO₂ (+) deposited on CC as OER-electrode and Pt/C (-) deposited on CC as HER electrode and bare carbon cloth (+,-) for finding contribution of the current collector. It can be evidently seen from Fig. 7B that the 1T-Fe/P-WS₂@CC (+,-) alkaline electrolyzer showed superior overall electro-catalytic performance with cell voltage of 1.53 V to achieve current density 10 mA cm⁻², whereas RuO₂(+)/Pt/C(-) coupled alkaline electrolyzer required cell voltage of 1.57 V to reach current density of 10 mA cm⁻². No considerable catalytic efficacy was observed from bare CC (+,-) coupled electrolyzer. The digital photographs in Fig. 7A showed the as-constructed self-powered overall water splitting system and the schematics for water electrolysis

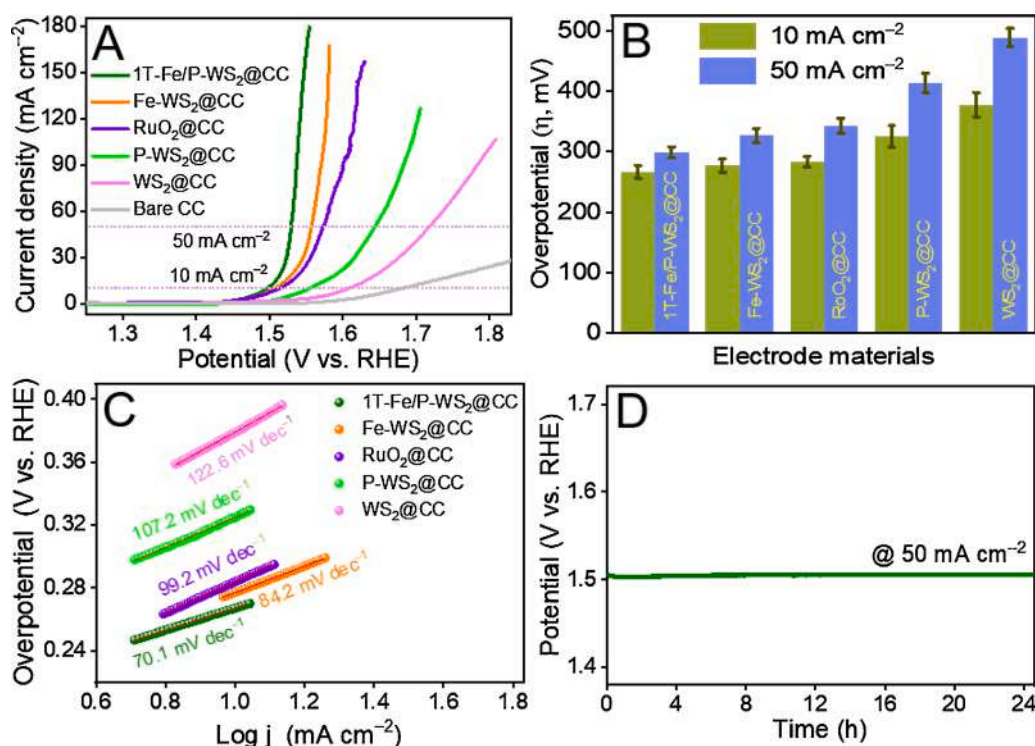


Fig. 6. Electrochemical OER Activity: (A) OER polarization curves after iR correction. (B) Overpotentials of different samples at the current densities of 10 mA cm⁻² and 50 mA cm⁻². (C) Tafel plots and their corresponding Tafel slop. (D) Chrono-potentiometric stability curve of 1T-Fe/P-WS₂@CC at constant current density 50 mA cm⁻².

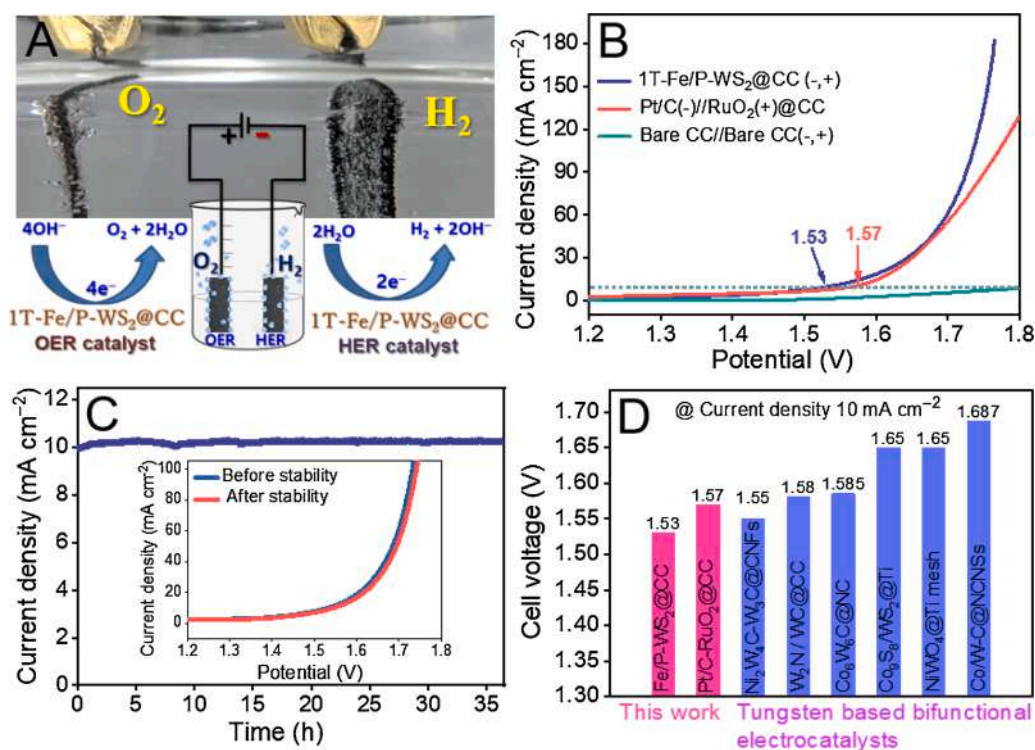


Fig. 7. Overall water splitting device performance: (A) Digital photograph for showing the as-constructed self-powered two electrode overall water splitting system and the schematics for alkaline water electrolysis cell setup. (B) LSV polarization curves of two electrode cell assembled (after iR compensation). (C) Chronoamperometric stability test of 1T-Fe/P-WS₂@CC in alkaline electrolyzer for water splitting device set up (inset; LSV polarization curve before and after stability test of 1T-Fe/P-WS₂@CC electrode). (D) Comparison of cell voltage for water splitting performance of 1T-Fe/P-WS₂@CC with other recently reported electrode devices.

cell setup where surplus amount of H₂ gas bubbles are released towards cathode and the O₂ gas bubbles are released at anode. For the industrial necessity as a potential electrocatalyst and its practical application, a 36 h long-term durability test was conducted for 1T-Fe/P-WS₂@CC (+,-) electrolytic cell by chronoamperometric method (Fig. 7C). During 36 h of continuous electrolysis reaction, the steady state current is recorded with very slight degradation of the initial current density (~2%) and the cell voltage similar to that for before durability test (Inset; Fig. 7C) showing the excellent electrochemical stability. Impressively, our bifunctional coupled alkaline electrolyzer for overall water splitting activity is far superior to the recently reported tungsten-based bifunctional electrocatalyst as given in Fig. 7D and Table S4, supporting information. The structural toughness of the 1T-Fe/P-WS₂@CC was finally confirmed by FE-SEM and TEM analysis obtained after the chronoamperometric test. The FE-SEM image (Figure S12A, supporting information), TEM image (Figure S12B, supporting information), and HR-TEM image (Figure S12C, supporting information) showed no substantial change in the morphological structure of the catalyst and retain their original structure after long-term stability. Similarly, the STEM and their corresponding elemental mapping post stability test in Figure S12D-E, supporting information shows the similar elemental composition. In addition, the Powder XRD patterns for 1T-Fe/P-WS₂@CC after stability test showed no significant changes in the core crystallinity of the 1T-Fe/P-WS₂@CC (Figure S13, supporting information). Similarly, the HR-XPS peaks of the constituent elements W 4f, S 2p, and Fe 2p did not shift significantly from their original position (Figure S14, supporting information), while the deconvoluted P 2p peaks slightly shifted to 132.9 eV (p 2p_{3/2}) and 133.8 eV (p 2p_{1/2}) possibly due to surface oxidation of phosphorus after the stability test of 1T-Fe/P-WS₂@CC. Moreover, the BET surface area analysis of the 1T-Fe/P-WS₂@CC after the stability test also showed similar results with the as-synthesized one (Figure S15, supporting information). All these findings established superior ability of 1T-Fe/P-WS₂@CC for overall water-splitting with low cell voltage makes it an ideal candidate for industrial scale catalyst for the production of hydrogen gas at low cost.

4. Conclusion

In summary, we have fabricated 1T-phase enriched 3D-dendritic nanostructures of WS₂ with high surface area and active basal planes following doping of Fe and P on flexible carbon cloth (CC; 1T-Fe/P-WS₂@CC) for efficient overall water splitting. 1T-Fe/P-WS₂@CC shows considerably superior performance with overpotential of 116 mV for HER and 267 mV for OER to drive a current density of 10 mA cm⁻², smaller Tafel slope of 65 mV dec⁻¹ for HER and 70.1 mV dec⁻¹ for OER as well as the excellent long-term stability. The performance of 1T-Fe/P-WS₂@CC is much higher towards both HER and OER compared to the control materials i.e. WS₂@CC, P-WS₂@CC, Fe-WS₂@CC is due to enrichment of 1T-phase, activation of basal plane and formation of superior morphology with high surface area and porosity achieved following doping and intercalation of Fe and P. The 1T-Fe/P-WS₂@CC (+,-) alkaline electrolyzer also showed superior performance, requires only 1.53 V cell potential to generate a current density of 10 mA cm⁻² and the performance is comparable with the commercial RuO₂(+)/Pt/C(-) device; even little better at higher potential. Finally, we can conclude that by tuning the structural and intrinsic electronic properties of the WS₂ following proper combination of multiple synergistic effect enabled by simultaneous doping of Fe and P we have fabricated a highly efficient, stable, and commercially viable electrocatalyst for large scale industrial hydrogen production.

Declaration of Competing Interest

The authors declare no conflict of interest.

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Appendix A. Supplementary data

Supplementary material related to this article can be found, in the online version, at doi:<https://doi.org/10.1016/j.apcatb.2021.119897>.

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